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D350-615-041
Job Sheet 202158



Part No: D350-615-041

Job Qty: 30 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	30 pcs	12/13/19		0.00	2.76	Small Fab - 1		DAE Sign-off 58 NOV 27 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	30 pcs	12/13/19		0.00	0.00	QC 5 - 10		DAE Sign-off NOV 29 2019 40 9-88
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	QC 4	30 pcs	12/13/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		

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				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				QC 4 - 78		
					DAS 78 9-89	DEC 19 2019
140 Packaging 3-1 - Stock - B4B 30 pcs	12/13/19	0.00 0.00		Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
					DAS 21 7-89	DEC 20 2019
145 DC - 1 - B4B	30 pcs	12/13/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
150 QC 21 - FG	30 pcs	12/13/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - FG - 53		
				Broussard		
Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C						
Descriptions: bolts***						
120 - (QC5- Inspect part completeness to step on W/O)						
130 - (QC4- 100% Inspect kits for completeness)						
140 - (Identify as per dwg & Stock Location:) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023						
145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003						
150 - (QC21- Final Inspection - Work Order Release)						

GA119
U
N
P
GA116
GA127
H

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	90 Ea (3 ea)	110-Small Fab - 1	S24254
5/16WC	Washer	360 Ea (12 ea)	110-Small Fab - 1	S24241
7/16-14-050C	SS Bolt 7/16 5" Long	30 Ea (1 ea)	110-Small Fab - 1	S251489
7/16WC	Washer, SS Flat 7/16	60 Ea (2 ea)	110-Small Fab - 1	S231583
D2282-041	T Assembly	30 pcs (1 ea)	110-Small Fab - 1	S225075
D2282-043	Saddle Assembly	30 pcs (1 ea)	110-Small Fab - 1	S21833
D3015-3	Locknut	90 pcs (3 ea)	110-Small Fab - 1	S21004
D3015-5	SS Nylock Nut 7/16	30 pcs (1 ea)	110-Small Fab - 1	S20363
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	90	258	0
	5/16WC	360	670	0
	7/16-14-050C	30	99	0
	7/16WC	60	309	0
	D2282-041	30	36	0
	D2282-043	30	31	0
	D3015-3	90	163	0
	D3015-5	30	105	0
Part Specifications				
Specifications could not be found.				

S20406
S230648
S21261

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐				MRB (QS1042) ☐ ☐ ☐ ☐																	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition																					
Description Work Order Deviation						Completed By																					
Root Cause <table border="1"> <tr> <td>Operator</td><td>☐</td> </tr> <tr> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> </tr> <tr> <td>Handling/Preservation</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> </tr> <tr> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Human Factors</td><td>☐</td> </tr> </table>						Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	Lead hand / Supervisor					
						Operator	☐																				
						Manufacturing Process	☐																				
Equip/Tooling	☐																										
Handling/Preservation	☐																										
Material	☐																										
Product Improvement	☐																										
Process Improvement	☐																										
Human Factors	☐																										
QC / QA Coordinator																											
FAULT CATEGORY																											
Pressure/Forced Bending ☐ ☐ Crushing ☐ ☐ Cracks ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ Marks/Chatter ☐ ☐ Mislabeled ☐ ☐				Contamination Misaligned/off center ☐ ☐ BOM/Route ☐ ☐ Broken/Damage/Defect ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ Drill Holes ☐ ☐ Fit/Function ☐ ☐				Power Loss/Surge ☐ ☐ Folio/Program ☐ ☐ Grain Direction ☐ ☐ Weld ☐ ☐ Wrong Stock Pulled ☐ ☐ Out of Sequence ☐ ☐ Off-set/Set-up ☐ ☐				Positioned Wrong ☐ ☐ Outside Tolerance ☐ ☐ Drawing ☐ ☐ Finish ☐ ☐ Part Lost/Missing ☐ ☐ Misread ☐ ☐															
Other/Details: _____																											